Scheme 1

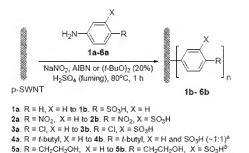


Fig. 1

6a. R = SO₃H, X = H to 6b. R = SO₃H, X = H

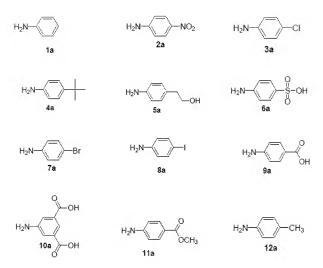


Fig. 2

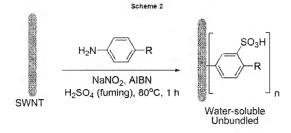


Fig. 3

4/11 REPLACEMENT SHEET

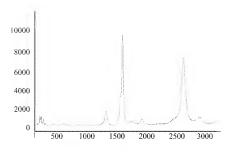
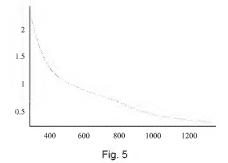
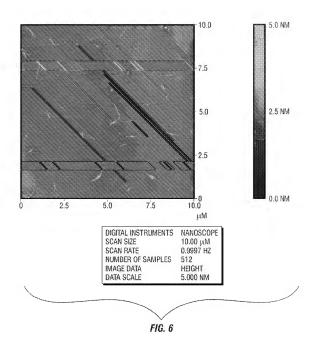
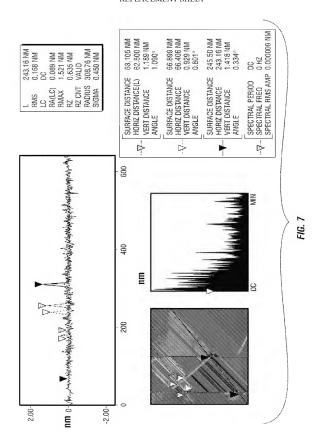


Fig. 4



5/11 REPLACEMENT SHEET





7/11 REPLACEMENT SHEET

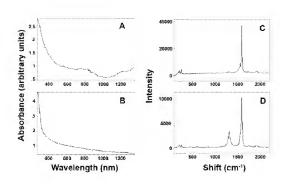


Fig. 8

8/11 REPLACEMENT SHEET

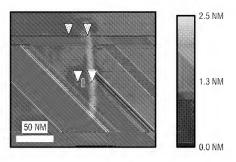


FIG. 9A

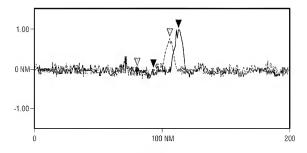
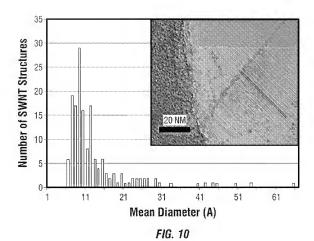


FIG. 9B

9/11 REPLACEMENT SHEET



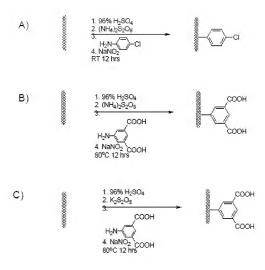


Fig. 11

Scheme 3

H-B = Acidic Media

Fig. 12

SWNT R = Halogen, Alkyl. Ester, Amide, Ether

Fig. 13